

DOP – Declaration of Performance According to the Regulation UE N.º 305/2011 N.º 01.2/2023

Product type:	Cement-bonded particleboard	
Identification:	Viroc	
Colours:	Grey, white, black, yellow, red and ochre	
Use:	Construction, Structural use at interior and exterior environment	
Company:	VIROC Portugal – Indústria de Madeiras e Cimentos S.A.	
Address:	E.N. 10, Km 44.7 Vale da Rosa, 2914-519 Setúbal, Portugal	
C		

System 2+

The notified body Certif N. ^o 1328 performed the initial inspection of the plant and the control of production. The same body makes regular monitoring, evaluation and assessment of production control and issued the certificate of conformity: 1328-CPR-0900.

Declare Performances				
Essential Characteristics	Standard	Performance	Harmonized technical specification	
Density	EN 323	≥ 1000 Kg/m ³	EN 13986:2004 + A1:2015	
Bending strength	EN 310	≥ 9 N/mm²		
	EN 310	Class 1- ≥ 4500		
Madulus of electicity in bonding		N/mm ²		
Modulus of elasticity in bending		Class 2 - 4000 a		
		4500 N/mm ²		
Internal bond	EN 319	≥ 0.5 N/mm ²		
Internal bond after cycles	EN 319, EN 321	≥ 0.3 N/mm ²		
Swelling in thickness 24h	EN 317	≤ 1.5%		
Swelling in thickness after cycles	EN 317, EN 321	≤ 1.5%		
Fire Reaction	EN 13501-1	B-s1, d0		
Release of formaldabyda	EN 13986	E1		
Release of formaldehyde	Annex B			

The performances of Viroc panel are in conformity with the declared performances in the table. This declaration of performance is issued under the sole responsibility of the manufacturer.

On behalf of the manufacturer, signed by:

Lara Braz (Quality, Research and Development)

Setubal, 29 June of 2023

Lona Braz